

# SAMUEL HEATH

## Product Data Sheet

### Door Furniture Sets with Concealed Fixing

(Includes Anti-Rotation Grub Screws)

**Pre-Installation** - We recommend the use of a good quality latch for our solid door furniture, heavy sprung if using our unsprung lever handles.

1. Drill door to diameter of chassis centre  $2\frac{1}{32}$ " (16.50mm).
  2. Feed spindle through lock follower with spindle groove (or slot) facing down.
  3. Offer the chassis to the door over spindle (leave unscrewed) then slide the alignment washer over the spindle to ensure that it is aligned correctly with the middle of the chassis.
  4. Screw the chassis to the door.
  5. Repeat sections 3 and 4 on the other side of the door.
  6. Discard alignment washers once both chassis are installed correctly.
  7. With spindle set centrally screw on roses until both are flush with the door.
  8. Complete the installation as per the main diagram (overleaf).
  9. When fitting the furniture the grub screw should be tightened securely into the slot which should be facing down.
- Spindle supplied will suit standard  $1\frac{3}{4}$ " (44mm) door.
  - If spindle length requires reducing, cut equal off both ends.
  - Longer spindles available to order. P9949.xx (Plain Slotted).

**WARNING: IF THE GRUB SCREW IS NOT TIGHTENED  
SECURELY INTO THE GROOVE  
THE FURNITURE MAY COME LOOSE**

For more technical information visit:

[www.Samuel-Heath.com](http://www.Samuel-Heath.com)

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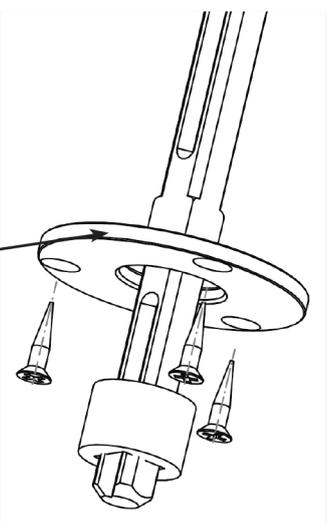
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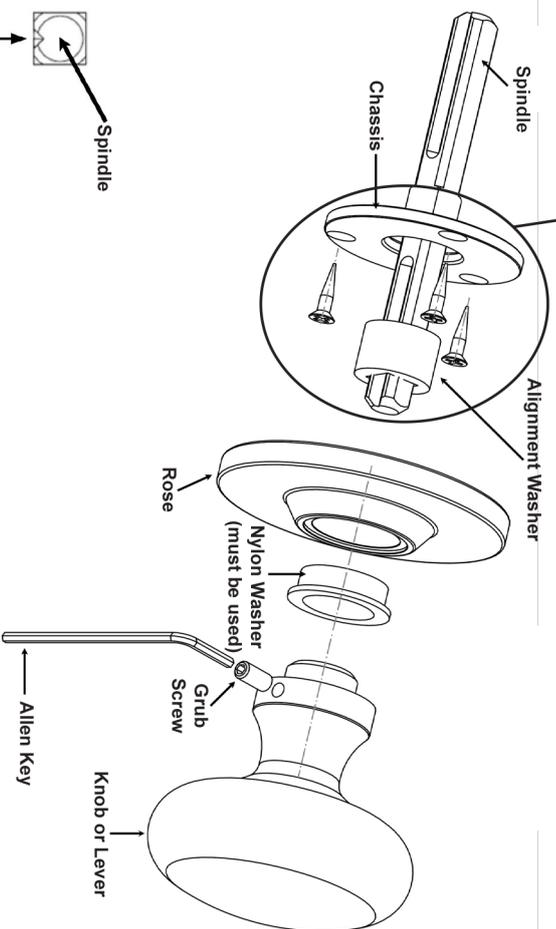
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# Fitting Instructions

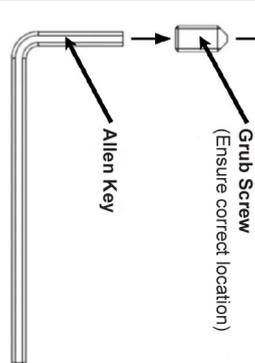


Spindle must be aligned correctly with middle of chassis



**WARNING:**

IF THE GRUB SCREW IS NOT TIGHTENED INTO THE GROOVE SECURELY THE FURNITURE MAY BECOME LOOSE

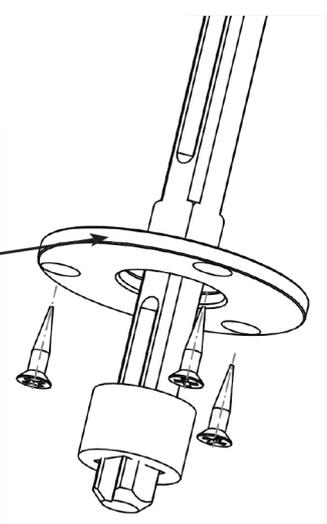


**PLEASE NOTE:**

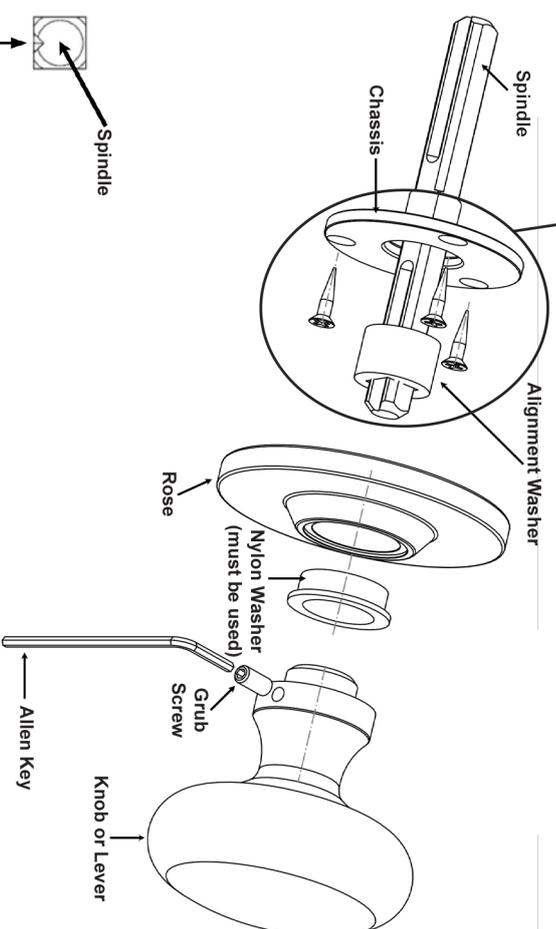
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9-3623  
Issue: C

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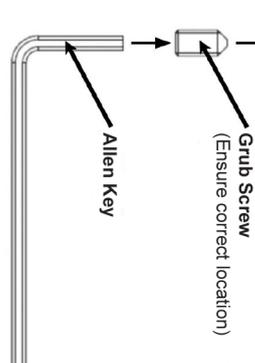


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